



305 1st Street
Boscobel, WI 53815

www.nu-pak.com

Nu Pak Inc. is a progressive co-packer/co-manufacturer located in the beautiful Southwest Wisconsin focused on portion packaging of ready to eat meats and cheeses. Nu-Pak is USDA, FDA, and WDA certified and consistently achieves the highest ratings on customer and third party audits. Nu-Pak's modern facility, high speed converting, scaling and packaging lines will soon make us "Your Portion Packaging Experts". Nu-Pak applies the concept and promotes the attitude of continuous improvement through education, communication, teamwork, recognition, and rewards. We believe that all team members have the tools, ideas, avenues and support to meet the changing needs of our business. We pride ourselves on building long term partnerships in the packaging industry. We look forward to you reviewing our capabilities and credentials that have helped us become one of the premier co-packers in the food industry.

- FULL CHEESE BLENDING/SHREDDING INCLUDING ANTI-MICROBIAL AND FLOW AGENT APPLICATION
- FULL GAS FLUSH CAPABILITIES
- 10 – FLEXIBLE VERTICAL AND HORIZONTAL FORM, FILL, AND SEAL PRODUCTION ROOMS
- FROZEN, COLD, OR CONDITIONED
- MULTIPLE SLICING, DICING, SHRED, BLEND, AND CONVERTING OPTIONS
- VOLUMETRIC, SCALE, AND AUGER FILLING OPTIONS
- AUTOMATED CUP FILLING LINE
- FLEXIBLE CARTON/CASE PACKING
- DISPLAY BUILDING AND SHIPPING

SOME OF OUR VALUED CUSTOMERS:



CONTACT:

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608-326-0547 (O) 608-778-4306 (C)



800 N. State St. -&- 38023 Airport Lane
Prairie du Chien, WI 53821

www.pind.com

Prairie Industries provides contract packaging, converting services. We have an extensive list of packaging possibilities for your different packaging needs. We are your one stop solution for any packaging project. By partnering with Prairie Industries, you benefit by taking advantage of our state of the art machinery and packaging excellence. You can focus on what you do best while we manage your packaging processes. "The Packaging Experts" at Prairie Industries can save you time and money.

If you need it liquid filled, blister packed, converted, shrink-wrapped, pouched, bagged, or sealed, and you need it NOW, you need Prairie Industries on your team! Our investment in millions of dollars of high speed packaging equipment and experienced staff means that your project will be done quickly and accurately, allowing you to meet and exceed the toughest deadlines.

- BLISTER PACKAGING
- MULTIPLE DIE CUTTING OPTIONS
- FORM, FILL, AND SEAL
- HAND ASSEMBLY
- CLAMSHELL PACKAGING
- CUSTOM MANUFACTURING
- BAGGING CAPABILITIES
- OVERWRAP, SHRINKWRAP, SKIN PACKAGE, AND SLEEVING
- LIQUID MIX AND FILL
- FULLY AUTOMATED BOTTLE AND POUCH FILLING LINES
- DISPLAY BUILDING AND SHIPPING
- IMPORTER OF RECORD

3M Worldwide



Humidipak[®]

The world's first 2-way humidity control.

E-Mail – jeffp@pind.com
FAX -- 608-326-0837

Pouching Types and Size Capabilities

Vertical Form Fill and Seal – (Standard Pillow Pouches)

- **20 Triangle B2 Baggers (Annual Capacity= 300 Million pouches, 50% Utilization)**
 - **12 w/ 12 Head Vertical Scales portioning .2oz to 5 lbs.**
 - **Forming Collar Sizes:**
 - **11” (24” Web Width)**
 - **6.25” (13.875” Web Width)**
 - **4.5” (10.25” Web Width)**
 - **3” (7.375” Web Width)**
 - **6 w/ 3 Component Feed Systems (15 Head Scales (Pasta), Volumetric Cup Filler(Freeze Dried Meats) and Speed Auger Feeders(powder) used to make Hamburger Helper Microwave Singles pouches.**
 - **Forming Collar Sizes:**
 - **4.5” (10.25” Web Width)**
 - **2 Set up as test machines with flexible portioning systems**
 - **Forming Collar Sizes:**
 - **11” (24” Web Width)**
 - **6.25” (13.875” Web Width)**
 - **4.5” (10.25” Web Width)**
 - **3” (7.375” Web Width)**
 - **1 Rovema Bagger with Auger Feeds and pouch width to 3” to 7.5”**
 - **1 Eagle Bagger with Pump and 4” Forming Tube used to fill 3oz. liquid soap**

Horizontal Form Fill and Seal Pouching

- **1 Klockner-Bartelt RPM Horizontal Bagger (Capacity 15 Million – 60% Utilized)**
 - **Currently set up to do a 6.5” Wide Gusseted Pouch w/ Zipper**
 - **Gusset Size and Bag Height are Variable**
 - **Hang Hole available on Non-Gusseted Pouches**
- **1 IM Horizontal Bagger (Capacity 15 Million – 0% Utilized)**
 - **Currently set up to do a 7.5” Wide Gusseted Pouch w/ Zipper**
 - **Gusset Size and Bag Height are Variable**
 - **Hang Hole available on Non-Gusseted Pouches**
- **1 IM Horizontal Bagger (Capacity 15 Million – 60% Utilized)**
 - **Currently set up with a pump to fill small Humidity Control Pouches from .2oz. to 3oz fills.**

Horizontal Form Fill and Seal (Tray Style Pouches)

- **2 CFS Powerpak 430 - (Capacity - 80 Million – 90% Utilized)**
 - **Five tooling sets**
 - **Set Up to be fed by Weber and Formax Slicers for Ready to Eat meat and cheese slices in flexible films.**
- **1 CFS Powerpak 560 - (Capacity – 30 Million - 0% Utilized)**
 - **One Set of tooling with Zipper**
- **1 Rapidpak RP25 - (Capacity – 20 Million – 60% Utilized)**
 - **Two Sets of tooling**

--Non-Food Operations--
Liquid Mixing and Filling Operations

	Capacity	Utilization
• Bulk Storage		
○ 6 – 6000 Gallon Flammable Bulk Tanks	36M	30%
○ 6 – 6000 Gallon Bulk Tanks	36M	100%
○ 4 – 3000 Gallon In Process Tanks	12M	50%
○ 2 – 4000 Gallon RO Water Storage Tanks	8M	50%
• Mix Tanks		
○ 2 – 4000 Gallon Mix Tanks w/Load Cells		
○ 3 – 500 to 2500 Gallon Mix Tanks w/Load Cells		
○ 6 – Portable Mix Tanks (25 to 250 Gallons)		
• Filling Operations (270 Gallon Tote to a 7 Gram Pouch)		
○ EPSI Tare Weight Filler Capper (Qt. to 2.5G)		35%
○ 6 Head Stepper Filler w/ Manual Capper and Induction Seal		20%
○ 1 VFFS and 1 HFFS Pouch Filling Machines		55%
○ 1 Single Head Small Bottle Filler		30%

Retail Packaging and Display Building Capabilities

	Capacity	Utilization
• Retail Display Assembly and Shipping		
○ 200,000 Sq. Ft. of Assembly/Warehouse/Distribution		30%
• Blister Packaging		
○ 8 Aligus Rotary Blister Machines	120MM	50%
○ 2 Alloyd Rotary Blister Machines	20MM	10%
○ 1 Aligus Shuttle Machine	6MM	40%
○ 1 CFS PowerPak 560 HFFS	50MM	0%
• Clam Shell Packaging		
○ 2 Tegrant Rotary Clamshell/Blister Machines	30MM	60%
• Flow Wrapping/ Overwrapping		
○ 1 ULMA and 2 DoBoy Flow Wrappers	60MM	40%
• Shrink Wrapping/ Bundling		
○ 2 “L” Bar Sealers / Ovens	20MM	40%
○ 1 DoBoy Mustang Wrappers	20MM	0%
• Product Sleevling – ADCO Sleever	20MM	50%
• Bagging Equipment		
○ 10 Sharp FX Baggers w/ Thermal Printing	120MM	60%
○ 3 Band Sealers for Pre-Made Bags	50MM	30%
○ 2 Wicketed Bag Filler/Sealers	20MM	30%
○ Rovema VFFS w/ Auger Feed System	20MM	0%
○ 1 Top Load Autobagger	20MM	0%